

Fig. 6. Output RF powers as a function of incident RF power for the same device as in Fig. 5. Solid lines are data and dashed lines are calculated from FET model not including bias dependencies of  $C_{gs}$  and  $C_{dg}$ .

## REFERENCES

- [1] M. Sango *et al.*, "A GaAs MESFET large-signal circuit model for nonlinear analysis," in *1988 IEEE MTT-S Int. Microwave Symp. Dig.*, pp. 1053-1056.
- [2] W. R. Curtice and M. Ettenberg, "A nonlinear GaAs FET model for use in the design of output circuits for power amplifiers," *IEEE Trans. Microwave Theory Tech.*, vol. MTT-33, pp. 1383-1394, Dec. 1985.
- [3] LIBRA, EEsof, Inc., Westlake Village, CA.

## A Low-Noise Microwave Oscillator Employing a Self-Aligned AlGaAs/GaAs HBT

MOHAMMAD MADIHAN, SENIOR MEMBER, IEEE,  
NOBUYUKI HAYAMA, STEVE R. LESAGE, MEMBER, IEEE,  
AND KAZUHIKO HONJO, SENIOR MEMBER, IEEE

**Abstract**—This paper studies the application of heterojunction bipolar transistors (HBT's) to low-noise microwave circuits. Design considerations and the low-noise performance of a *Ku*-band free-running oscillator using a self-aligned AlGaAs/GaAs HBT are described. The device has a novel structure in which by utilizing  $\text{SiO}_2$  sidewalls the base surface area, which is the main cause of low-frequency noise, is drastically reduced. For a collector current of 1 mA, the fabricated device has base current noise power densities of  $4 \times 10^{-20} \text{ A}^2/\text{Hz}$ ,  $6 \times 10^{-21} \text{ A}^2/\text{Hz}$ , and  $2.5 \times 10^{-21} \text{ A}^2/\text{Hz}$  at baseband frequencies of 1 kHz, 10 kHz, and 100 kHz, respectively. The prototype oscillator operating at 15.5 GHz has a measured output power of 6 dBm and SSB FM noise power densities of  $-34 \text{ dBc/Hz}$  at 1 kHz,  $-65 \text{ dBc/Hz}$  at 10 kHz, and  $-96 \text{ dBc/Hz}$  at 100 kHz off-carrier, respectively, without employing any high- $Q$  elements such as a dielectric resonator. The results of this study demonstrate the suitability of HBT's for low-phase-noise microwave and millimeter-wave oscillator applications.

Manuscript received April 11, 1989; revised July 11, 1989.

M. Madihan was with Microelectronics Research Laboratories, NEC Corporation, 4-1-1 Miyazaki, Miyamae-ku, Kawasaki, 213 Japan. He is now with the 1st Middle & Near East Division, NEC Corporation, 5-33-1 Shiba, Minato-ku, Tokyo, 108 Japan.

N. Hayama, and K. Honjo are with Microelectronics Research Laboratories, NEC Corporation, 4-1-1 Miyazaki, Miyamae-ku, Kawasaki, 213 Japan.

S. R. LeSage was with Microelectronics Research Laboratories, NEC Corporation, 4-1-1 Miyazaki, Miyamae-ku, Kawasaki, 213 Japan. He is now with Missile Systems Division, Raytheon Company, Bedford, MA 01730.

IEEE Log Number 8930652.

## I. INTRODUCTION

With rapid advances in microwave communication technology, there is increasing demand for low-phase-noise oscillators operating at microwave frequencies. Oscillators fabricated with GaAs FET's suffer from a high level of phase noise [1]. This noise results from the baseband noisy characteristics of the device due to large amounts of free-surface, depletion-layer, and channel-substrate interface trap centers.

Oscillators fabricated with Si bipolar transistors, which are only available up to about 20 GHz, show excellent noise behavior [2], [3] since the device has a vertical structure and features a very small number of recombination trap centers. On the other hand, continuing progress in compound semiconductor crystal growth technology has led to the development of heterojunction bipolar transistors (HBT's) which, when compared with GaAs FET's and Si bipolar transistors, promise superior applicability to microwave oscillator circuits with appreciably low noise performance.

The present paper is concerned with the application of AlGaAs/GaAs HBT's to low-phase-noise *Ku*-band oscillators.

## II. PHASE NOISE GENERATION IN OSCILLATORS

The phase noise spectral density  $S_\phi(\omega)$  for a microwave oscillator operating at a frequency  $\omega_0$  with an RF current amplitude  $A_0$  in terms of the low-frequency noise spectral density  $S_{LF}(\omega_b)$ , the device impedance  $-Z_d(A)$ , and the circuit impedance  $Z_c(\omega)$  can be given by [4]

$$S_\phi(\omega_b) = \frac{\left[ w_b \left| \frac{dZ_c(\omega)}{d\omega} \right|_{\omega_0}^2 + (A_0^2/\omega_b) \left| \frac{\partial Z_d(A)}{\partial A} \right|_{A_0}^2 \right]}{A_0^2 \omega_b^2 \left| \frac{dZ_c(\omega)}{d\omega} \right|_{\omega_0}^4 + A_0^2 \left| \frac{dZ_c(\omega)}{d\omega} \right|_{\omega_0}^2 \left| \frac{\partial Z_d(A)}{\partial A} \right|_{A_0}^2 \sin^2 \theta} \cdot S_{LF}(\omega_b) \quad (1)$$

with

$$S_{LF}(\omega_b) = \langle i_{LF}^2 \rangle / \text{Hz} = \frac{\lambda(T) A_0^\alpha}{\omega_b^\beta} \quad (2)$$

where  $\langle i_{LF}^2 \rangle$  represents the device low-frequency noise current power spectrum,  $\lambda(T)$  is a temperature-dependent proportionality factor,  $\omega_b$  is the baseband frequency,  $\theta$  is the device line  $Z_d(A)$  and impedance locus  $Z_c(\omega)$  intersecting angle at  $(\omega_0, A_0)$ ,  $\alpha = 2$ , and  $\beta = [5], [6]$ . With respect to (1) and (2), the oscillator phase noise is an up-conversion of the active device low-frequency noise into the carrier frequency through an interaction of the active device with the passive circuit.

To achieve a low-phase-noise oscillator it is, therefore, of prime importance to employ devices demonstrating low  $1/f$  noise. The  $1/f$  noise behavior for a microwave transistor is strongly influenced by the device structure and by the factor  $\lambda$  in (2). The principal mechanisms for the generation of low-frequency noise in lateral structure devices such as GaAs FET's are (i) the interaction of carriers with traps in the oxide near the source-gate and gate-drain free surface region, which results in the surface mobility fluctuation; (ii) generation-recombination (G-R) traps in the gate/channel depletion region; and (iii) traps at the channel-substrate interface [7]. In the case of vertical-structure

devices such as Si bipolar transistors,  $1/f$  noise is generated mainly due to (i) base surface-recombination velocity fluctuation and (ii) carrier recombinations in the emitter-base space charge region [8], [9]. It is, however, understood that in both these device structures the free surface region is the dominant source of  $1/f$  noise. This explains why the vertical bipolar devices, which are capable of maintaining an extremely small base free surface area, exhibit superior low-frequency noise performance over their lateral unipolar counterparts, which require relatively large gate-source and gate-drain free surface areas to sustain sufficient breakdown voltages. There are, however, interesting issues, such as the study of the relative frequency of the traps in different materials and also differences in materials with and without native oxides, such as Si and GaAs, respectively which can be beneficial in achieving GaAs MESFET's with considerably improved noise performance [10], [11]. This is, however, out of the scope of the present work.

Recalling (1), for a device with specific low-frequency noise characteristics, oscillator phase noise can be minimized by incorporating a high- $Q$  element, such as a dielectric resonator (DR) or a YIG in the circuit impedance to make  $dZ_c(\omega)/d\omega$  as large as possible and by providing a perpendicular ( $\theta = 90^\circ$ ) impedance locus  $Z_c(\omega)$  to the device line  $Z_d(A)$  to minimize the operating point fluctuation due to the device line vibration [4]. A YIG-tuned Si bipolar transistor operating at 18 GHz has a phase noise of  $-100$  dBc/Hz at 20 kHz off-carrier [3].

In the rest of this paper a self-aligned AlGaAs/GaAs HBT is utilized as a low-noise active device in the development of the first  $Ku$ -band oscillator employing an HBT with an optimum circuit design for minimum phase noise operation.

### III. DEVICE PERFORMANCE

A full self-alignment technology was applied to fabricate the HBT [12] used in the oscillator circuit. Typical current gain  $h_{fe}$  and transconductance  $g_m$  for the fabricated HBT with a  $1.5 \mu\text{m} \times 10 \mu\text{m}$  emitter size were 30 and 30 mS, respectively. Measured small-signal  $S$  parameters for the device over the 0.1–20.1 GHz frequency range resulted in an extrapolated short-circuit current gain cutoff frequency  $f_T$  of 50 GHz and a maximum oscillation frequency  $f_{\text{max}}$  of 27 GHz, which is relatively low since no ion-implantation technique was applied to the extrinsic base-collector capacitance reduction.

To investigate the fabricated device's low-frequency noise characteristics, collector current noise power spectra for a  $1.5\text{-}\mu\text{m}$ -emitter HBT were measured using an HP 3585A baseband spectrum analyzer and applied to calculate the base current noise power spectra. Results, for a collector current  $I_c = 1$  mA, are represented in Fig. 1. The fabricated device has base current noise power densities of  $4 \times 10^{-20}$  A<sup>2</sup>/Hz,  $6 \times 10^{-21}$  A<sup>2</sup>/Hz, and  $2.5 \times 10^{-21}$  A<sup>2</sup>/Hz, respectively, at 1 kHz, 10 kHz, and 100 kHz.

A direct comparison between the low-frequency input noise level of HBT's and MESFET's is not made here, since the noise characteristics are usually modeled by an "input noise current source" for bipolars, and by an "input noise voltage source" for MESFET's. However, a comparison between the HBT and MESFET oscillators will be presented in Section V.

### IV. OSCILLATOR CIRCUIT DESIGN

An equivalent circuit for the  $Ku$ -band oscillator using the self-aligned  $1.5 \mu\text{m} \times 10 \mu\text{m}$  emitter HBT is shown in Fig. 2. A series feedback configuration is utilized. In this figure, inductances  $L_E$  and  $L_B$  are responsible for the realization of a

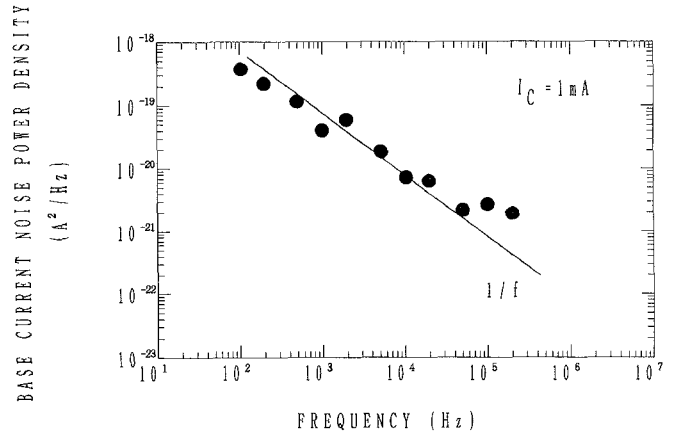


Fig. 1. Baseband noise characteristics for the developed self-aligned HBT.

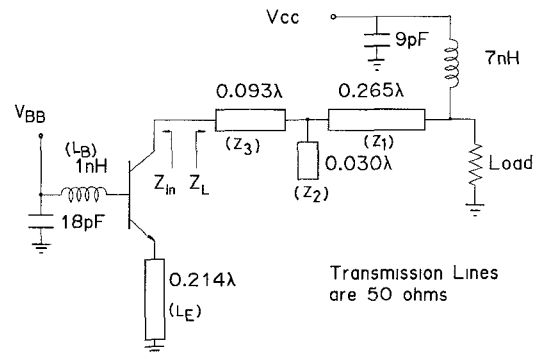


Fig. 2. An equivalent circuit for  $Ku$ -band HBT oscillator.

sufficiently large negative resistance at the collector terminal to provide a stable oscillation at  $Ku$ -band frequencies. The matching network, on the other hand, consists of transmission lines  $Z_1$ ,  $Z_2$ , and  $Z_3$ . A Super-Compact CAD program was employed to optimize the oscillator circuit parameters applying the measured  $S$  parameters for the device [13]. Simulation results indicated the circuit potential for oscillation at any single frequency in a 14–17 GHz range for the  $L_B = 1.0$  nH and  $L_E = 1.3$  nH optimum values. To satisfy the oscillation condition at a center frequency of 15.5 GHz and to provide a perpendicular impedance locus  $Z_I$  to the device line  $Z_{in}$  at the operating point, for minimizing device-circuit interaction effects on the oscillator phase noise, as explained earlier,  $Z_1$ ,  $Z_2$ , and  $Z_3$  were optimized accordingly. The loaded quality factor  $Q_L$  for the circuit impedance comprising transmission lines  $Z_1$ ,  $Z_2$ , and  $Z_3$ , and a  $50 \Omega$  load is estimated to be as low as 10.

### V. CIRCUIT FABRICATION AND OSCILLATOR PERFORMANCE

Based on the simulation results, an oscillator circuit was constructed using the microstrip circuit on a 0.26 mm alumina substrate with a dielectric constant  $\epsilon_r = 9.7$ . The feedback elements as well as the matching network were realized using  $50 \Omega$  transmission lines. Oscillator performance versus collector voltage is shown in Fig. 3. Oscillations started at a collector voltage  $V_{cc}$  as low as 2.0 V and an output power as high as 6 dBm was achieved in a  $50 \Omega$  load at 15.5 GHz with an efficiency of 13 percent.

To investigate the oscillator phase noise performance, the single sideband frequency modulation (SSB FM) noise, normalized to 1 Hz bandwidth, was measured. Results for off-carrier frequencies up to 200 kHz are shown in Fig. 4. The figure

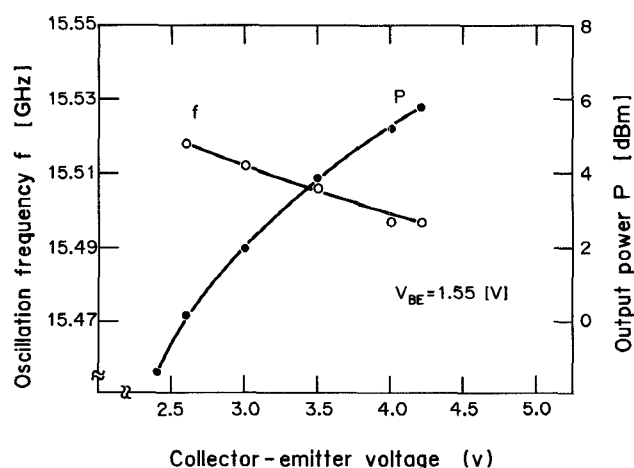
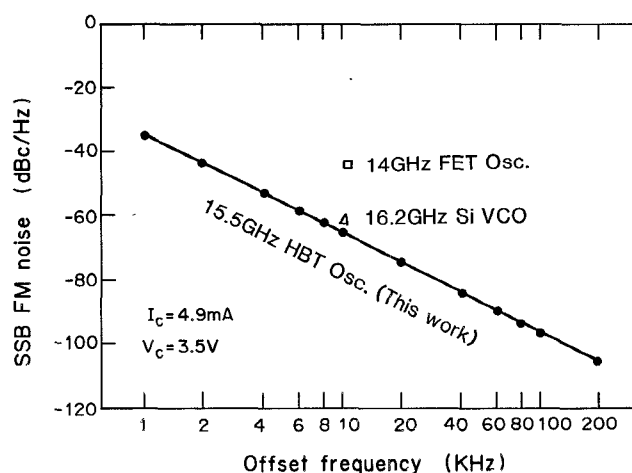


Fig. 3. HBT oscillator power and frequency variation with collector voltage.

Fig. 4. SSB FM noise behavior for the 15.5 GHz free-running HBT oscillator. For comparison, noise performances of Si VCO ( $\Delta$ ) and GaAs FET ( $\square$ ) oscillators are also shown

indicates SSB FM noise levels of  $-96$  dBc/Hz,  $-65$  dBc/Hz, and  $-34$  dBc/Hz, respectively, at 100 kHz, 10 kHz, and 1 kHz off-carrier. These results for the free-running HBT oscillator are comparable to those of a 16.2 GHz silicon VCO [2], giving  $-63$  dBc/Hz at 10 kHz off-carrier, which might have been degraded by a few dB due to application of a varactor diode, and are about 24 dB lower than the phase noise of a 14 GHz GaAs FET oscillator [1], giving  $-41$  dBc/Hz at 10 kHz off-carrier, as shown in the same figure.

The oscillator performance represented in Fig. 3 corresponds to the minimum phase noise operation, as explained. No significant deterioration of the phase noise was observed when impedance  $Z_2$  was readjusted for maximum output power operation: 6.5 dBm power and  $-60$  dBc/Hz phase noise at 10 kHz off-carrier. Fig. 5 summarizes the phase noise behavior of reported GaAs MESFET and AlGaAs/GaAs HBT oscillators at 100 kHz off-carrier, over the 4–16 GHz frequency range [14]–[18]. These oscillators, which apply a microstrip line structure, have a loaded  $Q$ ,  $Q_L$ , of about 10 to 20. The last two [17], [18], which apply a varactor diode, may have a somewhat smaller  $Q_L$ . Extrapolating the results, the phase noise of HBT oscillators is about 20 to 30 dB lower than those of MESFET oscillators. This implies that, assuming the oscillator phase noise is an up-conversion of the device's low-frequency noise into the carrier

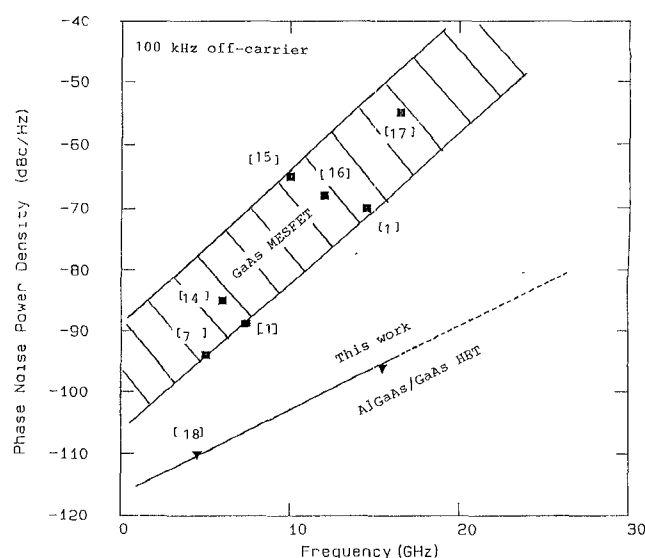


Fig. 5. Phase noise characteristics for GaAs MESFET and AlGaAs/GaAs HBT oscillators over 4 to 16 GHz frequency range, at 100 kHz off-carrier.

frequency, the HBT's are expected to have about 20 to 30 dB lower  $1/f$  noise than the MESFET's.

## VI. CONCLUSIONS

Feasibility of the AlGaAs/GaAs HBT's for low-noise microwave and millimeter-wave circuit applications was described. The importance of employing full self-alignment techniques to reduce the device surface recombination area and parasitic resistances for achieving, respectively, low-noise oscillators and amplifiers was emphasized. A prototype 15.5 GHz free-running oscillator implemented using a fully self-aligned HBT, with a  $1.5 \mu\text{m} \times 10 \mu\text{m}$  emitter size and a base-emitter electrode separation less than  $0.2 \mu\text{m}$ , has successfully exhibited a phase noise power density of  $-65$  dBc/Hz at 10 kHz off-carrier. Phase noise levels below  $-100$  dBc/Hz (at 10 kHz off-carrier) are expected for the fabricated 15.5 GHz oscillator by employing a high- $Q$  dielectric resonator coupling. Our experimental results give an indication of low-phase-noise microwave and millimeter-wave oscillator performance available with HBT's.

## ACKNOWLEDGMENT

The authors would like to thank H. Takahashi for implementing the HBT fabrication process, T. Ozawa and K. Ohne for ion implantation, H. Toyoshima for MBE preparation, and Y. Hosono for a helping hand during the process. Recognition is due to M. Nakae for kindly typing the manuscript. Thanks are also due to E. Nagata and T. Gido of the Yokohama plant for noise measurement. Support from Dr. H. Sakuma is appreciated.

## REFERENCES

- [1] B. T. Debney and J. S. Joshi, "A theory of noise in GaAs FET microwave oscillators and its experimental verification," *IEEE Trans. Electron Devices*, vol. ED-30, p. 769, July 1983.
- [2] A. P. S. Khanna, "Fast-setting, low noise Ku-band fundamental bipolar VCO," in *IEEE MTT-S Int. Microwave Symp. Dig.*, 1987, p. 579.
- [3] C. C. Leung, C. P. Snapp, and V. Grande, "A  $0.5 \mu\text{m}$  silicon bipolar transistor for low phase noise oscillator applications up to 20 GHz," in *IEEE MTT-S Int. Microwave Symp. Dig.*, 1985, p. 383.
- [4] K. Kurokawa, "Some basic characteristics of broadband negative resistance oscillator circuits," *Bell Syst. Tech. J.*, p. 1937, July-Aug. 1969.
- [5] A. der Ziel, "Flicker noise in electronic devices," *Advances Electron. and Electron Phys.*, vol. 49, p. 225, 1979.
- [6] R. A. Pucel and J. Curtis, "Near-carrier noise in FET oscillators," in *IEEE MTT-S Int. Microwave Symp. Dig.*, 1983, p. 282.

- [7] C. Cu, H. Rohdin, and C. Stolte, "1/f noise in GaAs MESFETs," in *IEEE IEDM Dig.*, 1983, p. 601.
- [8] A. der Ziel, "Noise in solid state devices," *Advances Electron. and Electron Phys.*, vol. 46, p. 313, 1978.
- [9] A. H. Pawlikiewicz and A. der Ziel, "Location of 1/f noise sources in BJT's—II: Experiment," *IEEE Trans. Electron Devices*, vol. ED-34, p. 2009, Sept. 1987.
- [10] B. Hughes, N. G. Fernandez, and J. M. Gladstone, "GaAs FET's with a flicker-noise corner below 1 MHz," *IEEE Trans. Electron Devices*, vol. ED-34, p. 733, Apr. 1987.
- [11] I. Banerjee, P. W. Chye, and P. E. Gregory, "Unusual C-V profiles of Si-implanted (211) GaAs substrates and unusually low-noise MESFET's fabricated on them," *IEEE Electron Device Lett.*, vol. 9, p. 10, Jan. 1988.
- [12] N. Hayama, A. Okamoto, M. Madhian, and K. Honjo, "Submicrometer fully self-aligned AlGaAs/GaAs heterojunction bipolar transistor," *IEEE Electron Device Lett.*, vol. EDL-8, p. 246, May 1987.
- [13] S. R. LeSage, M. Madhian, N. Hayama, and K. Honjo, "15.6 GHz HBT microstrip oscillator," *Electron Lett.*, vol. 24, p. 230, 18 Feb. 1988.
- [14] J. Sone and Y. Takayama, "A 7 GHz common-drain GaAs FET oscillator stabilized with a dielectric resonator," *IECE Japan*, vol. MW-77, p. 59, 1977.
- [15] G. Pataut and D. Pavlidis, "X-band varactor tuned monolithic GaAs FET oscillators," *Int. J. Electron.*, vol. 64, p. 731, 1988.
- [16] P. C. Wade, "X-band reverse channel GaAs FET power VCO," *Microwave J.*, p. 92, Apr. 1978.
- [17] F. N. Sechi and J. E. Brown, "Ku-band FET oscillator," in *IEEE Int. Solid-State Circuits Conf. Dig.*, 1980, p. 124.
- [18] M. E. Kim *et al.*, "12–40 GHz low harmonic distortion and phase noise performance of GaAs heterojunction bipolar transistors," presented at the 1988 IEEE GaAs IC Symp., Nashville, TN, 1988.

## Integral Numerical Technique for the Study of Axially Symmetric Resonant Devices

J. RUIZ, M. J. NÚÑEZ, A. NAVARRO, AND  
E. MARTÍN, MEMBER, IEEE

**Abstract**—A numerical technique is proposed which is based on the coupling of Kirchhoff's integral formulation and the moment method and is suitable for application to the study of a wide class of axially symmetric resonant devices. Numerical results are presented and compared with corresponding theoretical data for two systems which allow an analytical treatment. In this way the validity of method has been confirmed.

### I. INTRODUCTION

This paper presents a numerical technique which is based on Kirchhoff's integral formulation for the electromagnetic field and which is valid for the study of a wide class of axially symmetric resonant devices.

Among the numerous methods that exist for finding approximate solutions to the field problem in various devices [1], there are some that offer greater accuracy when determining resonant frequencies and other characteristic parameters, an accuracy which today is a technological necessity (e.g. satellite communications). Among these sophisticated methods we can mention those based on a dielectric waveguide model [2]–[4], a mixture of the magnetic wall and dielectric waveguide models [5], finite elements [6], a variational method [7]–[9], and, lastly, Green's function techniques [10], which are very powerful given that they can be applied to very different situations.

With regard to the Green's function methods, those which incorporate the free-space Green's function and which are based on a surface integral approach stand out for their simplicity. Usually these methods consider bound systems and use equiva-

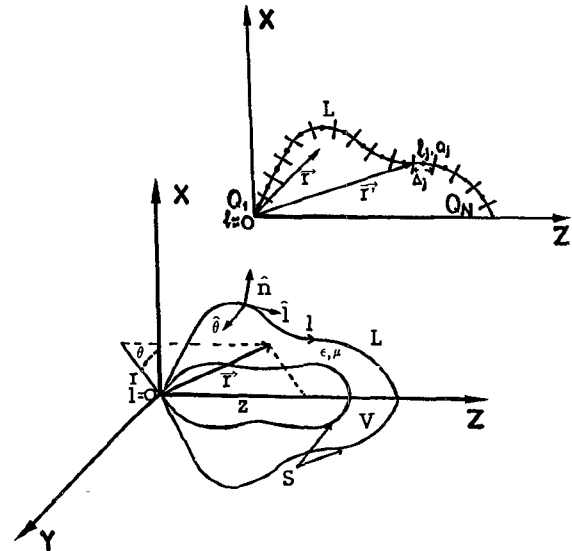


Fig. 1. Geometry and cylindrical coordinates for a body of revolution and the orthogonal right-handed triad of unit vectors  $n$ ,  $\theta$ ,  $l$  defined within the boundary. Discretization of generating arc for body of revolution.

lent currents as a starting point (Glisson and Kajfez [10]). The method presented in this paper is based on Kirchhoff's integral formulation with the free-space Green's function (field components are the basic entities involved) and allows the approximate study of unbound systems.

### II. NUMERICAL METHOD

Fig. 1 shows the kind of systems which we are interested in. They are composed of different lossless homogeneous regions with axial symmetry along the Z axis. This symmetry allows special modes to be defined, which correspond to diverse (and usually complex) resonance frequencies of the structure and whose components (in cylindrical coordinates  $(r, \theta, z)$  associated to the system) would be as follows:

$$f(r, z) \cdot [a \cos(p\theta) \pm b \sin(p\theta)], \quad p = 0, 1, 2, \dots \quad (1)$$

For each mode we use Kirchhoff's integral equation in every dielectric region of the structure and integrate with respect to the angular variable,  $\theta$ , (taking points  $r$  in the half-plane  $\theta = 0$  (Fig. 1)). This results in a line integral equation extending to the boundary  $L$  ( $\theta = 0$ ) of the considered region involving only the  $f(r, z)$  part of each field component:

$$\frac{\Omega(r)}{4\pi} \psi(r) = \int_L A(r, l') \varphi(l') dl' \quad (2)$$

where

$$\psi(r) = \begin{bmatrix} e_r \\ h_r \\ e_\theta \\ h_\theta \\ e_z \\ h_z \end{bmatrix} \quad \varphi(l') = \begin{bmatrix} e_\theta \\ h_\theta \\ e_l \\ h_l \end{bmatrix}$$

$$A(r, l') = \begin{bmatrix} A^{r\theta} & A^{r'l} \\ A^{\theta\theta} & A^{\theta'l} \\ A^{z\theta} & A^{z'l} \end{bmatrix} \quad (3)$$

Manuscript received March 21, 1988; revised May 1, 1989.

The authors are with the Departamento de Física Aplicada, Facultad de Ciencias, Universidad de Murcia, 30071 Murcia, Spain.

IEEE Log Number 8930651.